SOLUTION MINING RESEARCH INSTITUTE 105 Apple Valley Circle Clarks Summit, PA 18411 USA Country Code: 1 • Voice: 570-585-8092 • Fax: 570-585-8091 E-mail: smri@solutionmining.org • www.solutionmining.org



Compilation and Evaluation of Bedded Salt Deposit and Bedded Salt Cavern Characteristics Important to Successful Cavern Sealing and Abandonment

Axel Gillhaus, Fritz Crotogino and Daniel Albes

KBB Underground Technologies GmbH, Hannover (Germany)

Leo Van Sambeek and others Respec, Rapid City, SD (USA)

September 2006



1 Summary

Background of this research study is the **SMRI research program on Cavern Sealing & Abandonment**. After the general feasibility of abandoning sealed brine filled caverns in **homogeneous salt structures like salt domes** had been proved in earlier studies, the specific aspects of caverns located in **inhomogeneous salt structures like thin bedded salt formations** have been identified in this study.

The research study is divided into two parts: **Part I** is intended to form the basis; it is an illustrated **geoscientific documentation** on global bedded salt deposits and a compilation of publicly accessible **technical data** on cavern fields for brine production and storage in bedded salt. The subsequent **Part II** is a compilation of the issues faced at the various bedded salt sites relating to **successful cavern sealing and abandonment**, which have not been covered in the previous studies in homogeneous salt structures.

This abstract (chapter 1) is followed by chapter 2 with an **introduction** explaining SMRI's motivation to conduct the study as well as some details on the study's origin and its purpose.

The 3rd chapter describes the **scope of work** defined by SMRI and KBB UT in Part I and Part II of the research project.

Chapter 4 provides an insight into the **geographical location** and **stratigraphy** of **global buried salt deposits**.

The basic conditions required for the **formation of bedded salt deposits** is described in chapter 5 (chapter 5.1). This is followed by a pre-classification of the term bedded salt deposit as used in this study and how these deposits differ from domal salt deposits (chapter 5.2).

Chapter 6 contains **Part I**, i. e. the global **compilation of cavern fields in bedded salt deposits**. This section is arranged hierarchically according to the geographical location of the fields:

- **Continent** (e.g. Europe, North America, etc.)
- **Country** (e.g. UK, Germany, Canada, USA etc.)

Official Copyright, SMRI Complete File Available In Library



- Salt Basin (e.g. Permian Basins, Mesozoic Salt Basins, Western Canadian Sedimentary Basin, Michigan Basin etc.)
- **Sub-Basin** (e.g. Teesside Salt Field, Subhercynian Basin, Alberta Sub-Basins, Michigan Basin Rim, etc.)
- **Cavern location** (e.g. Holford, Byley, Epe, Xanten, Fort Sasketchewan, Saskatoon, etc.) or **County** (Cochran, Reno, Rice; only in the USA)

Chapter 7 contains **Part II** of the study which starts with a detailed **classification of** those **bedded salt cavern projects** compiled in Part I. They are subdivided into **homogeneous and inhomogeneous salt structures**. Subsequently the special characteristics of caverns in homogeneous and inhomogeneous salt formations are discussed in consideration of **rock mechanical aspects, tightness of the access borehole, and integrity**. Finally open **questions** are raised and **recommendations** are given for further SMRI R&D projects dealing with sealing and abandonment of inhomogeneous salt formations.

Chapter 8 lists the approximately 200 references which form the basis for this study.

Chapter 9 contains the **enclosures**. These consist of **tables** (geographical position and stratigraphy; data for cavern fields in Europe, Asia, and Africa; data for counties with cavern fields in the USA), and **figures** (geological maps and sections, sonar logs etc.).